



Dart Aerospace Ltd.  
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**D2648-3**

**Job Sheet 177035**



**Part No:** D2648-3

**Job Qty:** 10 ea

**Part Name:** Wearpad



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 5/4/18

**Job Tracking No:**

**Created By:** Michelle Gagnon-Donovan

**Due Date:** 5/24/18

**Description:**

**Type:** Stock

**Note:** DWG REV D IPP: E 02.09.18 Re-format; Incorporated D2648-1 KJ/RF IPP Rev:F Now on Waterjet 06-08-14 JLM

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off           |
|-------|--------------------|--------|------------|----------|-----------|---------|-----------------------|-----------|--------------------|
|       |                    |        |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                    |
| 90    | Start up Operation | 10 Ea  |            | 5/24/18  | 0.00      | 0.00    | Start Up Waterjet     |           | ac 18/05/06        |
| 100   | Waterjet           | 10 pcs |            | 5/24/18  | 0.00      | 0.66    | Waterjet1             |           | ac 18/05/06        |
| 120   | QC                 | 10 pcs |            | 5/24/18  | 0.00      | 0.00    | QC8                   |           | 38                 |
| 140   | Brake NC           | 10 pcs |            | 5/24/18  | 0.05      | 0.21    | Brake NC 1            |           | SA 3-88            |
| 150   | Large Fab          | 10 pcs |            | 5/24/18  | 0.00      | 1.32    | Large Fab 6           |           | SA 18.6            |
| 160   | QC                 | 10 pcs |            | 5/24/18  | 0.00      | 0.00    | QC10                  |           | DAS 38             |
| 170   | QC                 | 10 pcs |            | 5/24/18  | 0.00      | 0.00    | QC5                   |           | 38 9-89            |
| 180   | Powdercoat         | 10 pcs |            | 5/24/18  | 0.00      | 0.11    | Powdercoat3           |           | BE 18-5-16         |
| 190   | QC                 | 10 pcs |            | 5/24/18  | 0.00      | 0.00    | QC3                   |           | MAY 18 2018        |
| 200   | Packaging          | 10 pcs |            | 5/24/18  | 0.00      | 0.00    | Packaging3-1          | ST009     | MAY 18 2018        |
| 210   | QC21-SA            | 10 Ea  |            | 5/24/18  | 0.00      | 0.00    | QC21                  |           | DAS 21 MAY 22 2018 |

Part Op 100 - 1-Cut as per Dwg D2648

Descriptions: 140 - 1-Form as per Dwg D2648 on CNC brake using Jigs DT 8261 and DT 8326.

150 - 1-Weld as per Dwg D2648 using Jig DT 8210

180 - START TIME: 2.65 ON 1.300 FINIR 2:35 11 136370

### Job BOM

| Part / Item | Component Name       | Quantity           | Operation             | Container |
|-------------|----------------------|--------------------|-----------------------|-----------|
| M1010S16GA  | 1010/1025 sheet 16GA | .7500 sf (.075 ea) | 90-Start up Operation |           |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | M1010S16GA     | 1        | 79        | 0         |

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**DART**  
AEROSPACE

Container No: S068700



Part: D2648-3  
Job No: 177035  
Serial No/Batch: S068700  
Revision:  
Inspector:

Date: 05/06/18

| Part Specifications |             |                     |                |        |                  |
|---------------------|-------------|---------------------|----------------|--------|------------------|
| Spec No             | Description | Target/Tolerance    | Limits         | Type   | Special Comments |
| 1                   | Wearpad     | 1.965Inches ± 0.010 | 1.975<br>1.955 |        |                  |
| 2                   | Wearpad     | 2.715Inches ± 0.010 | 2.725<br>2.705 |        |                  |
| 3                   | Wearpad     | 3.500Inches ± 0.010 | 3.510<br>3.490 |        |                  |
| 4                   | Wearpad     | 0.220Inches ± 0.010 | 0.230<br>0.210 |        |                  |
| 5                   | Wearpad     | 0.300Inches ± 0.010 | 0.310<br>0.290 |        |                  |
| 6                   | Wearpad     | 0.375Inches ± 0.010 | 0.385<br>0.365 | Radius |                  |
| 7                   | Wearpad     | 0.128Inches ± 0.010 | 0.138<br>0.118 | Radius |                  |

Plex 5/4/18 12:38 PM Dart.Gagnon.Michelle